

### DESCRIPTION

The Type 1118 three-way valve is available in either 3/4 in. (19.1 mm) or 1 in. (25.4 mm) sizes for modulating control of liquids, gases, or steam in either mixing or diverting applications. The unit features one common port and two non-common ports. When used in a diverting application, the common port is piped as the valve inlet with flow proportionally controlled through the two outlet ports. When used in a mixing application, the common port is piped as the outlet with incoming fluid entering the two non-common ports. In this application, the inlet pressure to the two inlets should be the same. Each innervalue within the unit is connected by a common stem and is stroked simultaneously by the actuator. This action causes one orifice to open as the other is closing. The Cv of each innervalue can be the same or of different value, depending on the requirements of the application.

### APPLICATIONS

The Type 1118 three-way valve is used in mixing applications such as temperature control. By varying the position of the innervalue, the percentage of fluid passing through each port can be controlled as it exits the common port. The same concept can be applied to blending of various chemicals, dyes, additives, and other fluids or gases that must be proportionally mixed.

The Type 1118 valve is also well suited to diverting applications such as flow or pressure control in hydraulic systems. In a hydraulic system the fluid enters the common port of the valve with one of the non-common ports controlling the flow to a cylinder or a vessel. The unused fluid is re-circulated back to the sump through the other non-common port.

### MATERIALS

<b>Body, Bonnet</b>	Standard	316 stainless steel, carbon steel
<b>Innervalue</b>	Standard	316 stainless steel
	Optional	Stellite, TFE or Kel-F soft seating on quick opening trims only
<b>Packing</b>	Standard	TFE chevron rings
	Optional	Graphite
<b>Actuator</b>	Standard	Die cast aluminum
	Optional	316L stainless steel on standard models



### ACTUATOR CHOICES

<b>Standard</b>	Air-to-open, fail close Air-to-close, fail open
<b>Optional</b>	Integral top-mounted positioner
<b>Standard Signals</b>	3...15#, 3...27#, 6...30#
<b>Optional Signals</b>	3...9#, 9...15# with positioner
<b>Accessories</b>	Filter regulator, gauges, I/P converter, limit switches, handwheel, solenoids

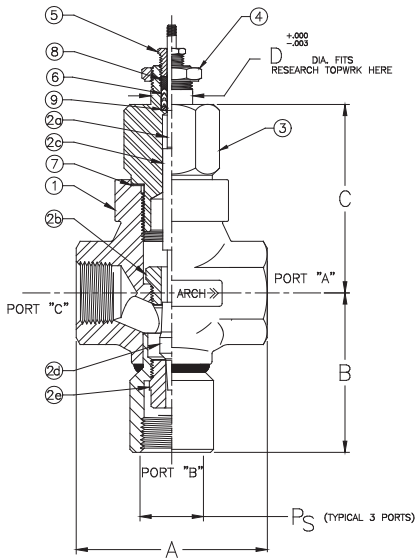
### STANDARD FEATURES

- Wide range of interchangeable trim sets
- Threaded bonnet for quick disassembly
- Choice of linear or quick opening characteristics
- Choice of Cv and characteristic (linear or QO) on each port
- TFE chevron packing
- ANSI Class III shutoff

### OPTIONAL FEATURES

- Flanges, socket weld, and butt-weld nipples
- Radiating fin bonnet for higher temperatures

**DIMENSIONS**



**Description of Items**

1. Valve Body
2. Innervalve (trim set):
  - a. Upper stem: 3/16 in. (4.8 mm)  $\text{\AA}$
  - b. Upper Seat: 3/4 in. (19.1 mm) = 3/4 in. (19.1 mm) hex;  
1 in. (25.4 mm) = 15/16 in. (23.8 mm) hex
  - c. Lower Stem
  - d. Plug (throttling portion)
  - e. Lower Seat: 3/4 in. (19.1 mm) = 5/8 in. (15.9 mm) hex;  
1 in. (25.4 mm) = 1-3/4 in. (44.5 mm) hex
3. Bonnet: 3/4 in (19.1 mm) = 1-1/2 in. (38.1 mm) hex;  
1 in. (25.4 mm) = 1-3/4 in. (44.5 mm) hex
4. Yoke lock nut: 1-1/8 in. (28.6 mm) hex
5. Packing gland: 1/2 in. (12.7 mm) hex
6. Packing
7. Body-bonnet gasket
8. Packing follower
9. Packing adaptor

**SPECIFICATIONS**

**3/4 in. (19.1 mm) and 1 in. (25.4 mm) Research Control Valve**

Pressure vs Temperature Rating for Valve Superstructure  
Excluding Packing or End Fittings.

Temp ° F (° C)	316 Stainless Steel		Carbon Steel	
	3/4 in. (19.1 mm)	1 in. (25.4 mm)	3/4 in. (19.1 mm)	1 in. (25.4 mm)
100 (37.8)	1500	1500	1500	1500
200 (93.3)	1450	1450	1350	1350
300 (148.9)	1325	1325	1325	1325
400 (204.4)	1175	1175	1275	1275
500 (260)	1100	1100	1200	1200
600 (315.6)	1050	675	1100	1100
700 (371.1)	840	250	1075	1075
800 (426.7)	575	—	—	—
3/4 in. (19.1 mm) Recommended bonnet torque = 290 ft-lb				
1 in. (19.1 mm) Recommended bonnet torque = 345 ft-lb				

**NOTE:** The pressure/temperature ratings listed above are based on material cross sections at the joint between the body and bonnet where a gasketed screwed type bonnet is utilized. When the proper torque levels are used, the valve should not experience rupture of the joint or the material. The above listed torque levels were used in hydrostatic tests at the factory at 70° F (21.1° C) at maximum body rating and were found to provide acceptable sealing. Other factors such as high or cyclic temperatures, light process gases, or poor gasket surfaces can dictate the ability of a seal to be made. Under such conditions, the only way to be assured of tight sealing is to perform a test under the actual process conditions.

Dimensions (Inches)					
PS in. (mm)	A in. (mm)	B in. (mm)	C in. (mm)	D in. (mm)	Stroke
3/4 (19.1)	3.37 (85.6)	2.94 (74.7)	3.90 (99.1)	0.875 (22.2)	0.562
1 (25.4)	4.00 (101.6)	3.34 (84.8)	3.95 (100.3)	0.875 (22.2)	0.562

**INNERVALVE CHART**

Valve Size	Trim Designation	Max CV	Orifice Dia in. (mm)	Orifice Area in. <sup>2</sup> (mm <sup>2</sup> )	Nominal Rangeability Linear	Max Pressure Drop
1 in. (25.4 mm)	5.0 Lwr Seat	5.0	0.625 (15.9)	0.307 (197.9)	50:1	100 psi
	5.0 Upr Seat	5.0	0.625 (15.9)	0.307 (197.9)	50:1	100 psi
	4.0 Lwr Seat	4.0	0.625 (15.9)	0.307 (197.9)	50:1	100 psi
	4.0 Upr Seat	4.0	0.625 (15.9)	0.307 (197.9)	50:1	100 psi
3/4 in. (19.1 mm), 1 in. (25.4 mm)	3.5 Lwr Seat	3.5	0.500 (12.7)	0.1963 (126.6)	50:1	100 psi
	3.5 Upr Seat	3.5	0.4375 (11.1)	0.1503 (97.3)	50:1	100 psi
	A Lwr Seat	2.5	0.3750 (9.5)	0.1104 (71.2)	40:1	100 psi
	A Upr Seat	2.5	0.4375 (11.1)	0.1503 (97.0)	40:1	100 psi
	B Lwr Seat	2.0	0.4375 (11.1)	0.1104 (71.2)	40:1	100 psi
	B Upr Seat	2.0	0.4375 (11.1)	0.1503 (97.0)	40:1	100 psi
	C Lwr Seat	1.5	0.2810 (7.1)	0.0620 (940.0)	40:1	100 psi
	C Upr Seat	1.5	0.4375 (11.1)	0.1503 (97.0)	40:1	100 psi
	D Lwr Seat	0.8	0.2500 (6.4)	0.0491 (31.7)	40:1	150 psi
	D Upr Seat	0.8	0.4375 (11.1)	0.1503 (97.0)	40:1	150 psi
	E Lwr Seat	0.5	0.2500 (6.4)	0.0491 (31.7)	40:1	150 psi
	E Upr Seat	0.5	0.4375 (11.1)	0.1503 (97.0)	40:1	150 psi
	F Lwr Seat	0.3	0.1560 (3.9)	0.0191 (12.3)	30:1	300 psi
	F Upr Seat	0.3	0.4375 (11.1)	0.1503 (97.0)	30:1	300 psi
	G Lwr Seat	0.2	0.1560 (3.9)	0.0191 (12.3)	30:1	300 psi
	G Upr Seat	0.2	0.4375 (11.1)	0.1503 (97.0)	30:1	300 psi
H Lwr Seat	0.13	0.1560 (3.9)	0.0191 (12.3)	30:1	300 psi	
H Upr Seat	0.13	0.4375 (11.1)	0.1503 (97.0)	30:1	300 psi	
I Lwr Seat	0.08	0.1560 (3.9)	0.0191 (12.3)	30:1	300 psi	
I Upr Seat	0.08	0.4375 (11.1)	0.1503 (97.0)	30:1	300 psi	
J Lwr Seat	0.05	0.1560 (3.9)	0.0191 (12.3)	30:1	300 psi	
J Upr Seat	0.05	0.4375 (11.1)	0.1503 (97.0)	30:1	300 psi	

**Control. Manage. Optimize.**

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